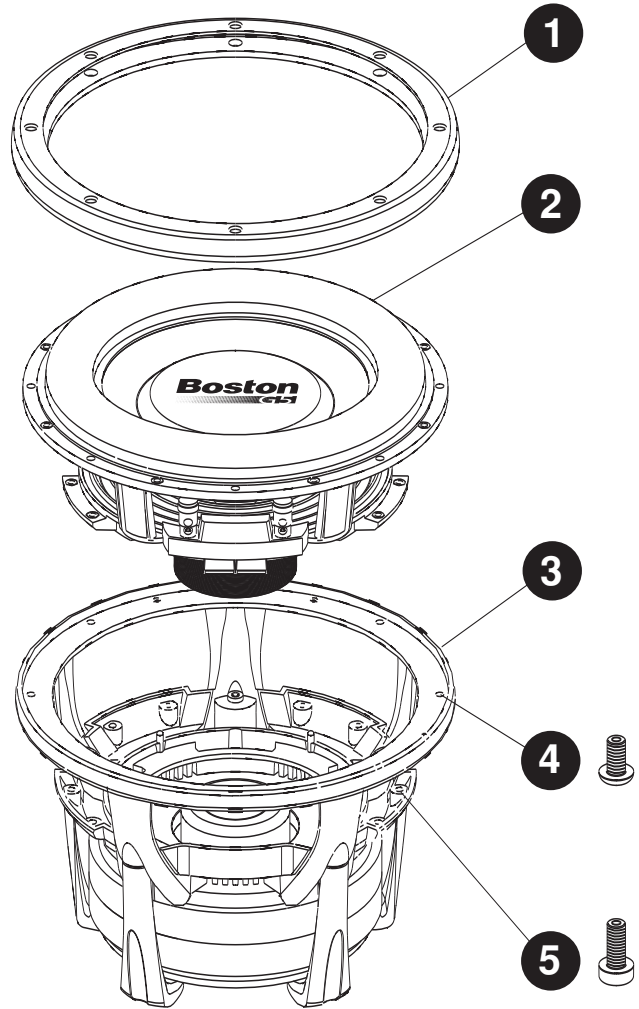


### G512 Part List:

1. Speaker Gasket
2. SPS Assembly
3. G5 Basket Assembly
4. Top Screw x 8
5. Bottom Screw x 10

### G510 Part List:

1. Speaker Gasket
2. SPS Assembly
3. G5 Basket Assembly
4. Top Screw x 8
5. Bottom Screw x 8



### SPS™ Assembly Installation Instructions

1. Install the SPS™ assembly into the basket. The basket and frame are notched to prevent the SPS™ assembly from being installed incorrectly. Make sure the SPS™ assembly mounts firmly into the frame with the speaker terminals located in the correct location.
2. Install the top screws that secure the SPS™ assembly to the basket. Eight top screws secure the SPS™ assembly to the top of the frame (mounting flange) and 10 bottom screws (G512) and 8 bottom screws (G510) secure the SPS™ assembly to the frame (top plate/spider).
3. Install the integral gasket.

**Warning:** If disassembling the G5 for customization; where the SPS™ will be reused, store the SPS™ assembly in a safe location with the voice coil facing up and protected; damage to the voice coil, even minor damage, can ruin the SPS™ assembly.

### SPS™ Assembly Removal Instructions

1. Remove the integral gasket.
2. Remove the top screws that secure the SPS™ assembly to the basket. Eight top screws secure the SPS™ assembly to the top of the frame (mounting flange) and 10 bottom screws (G512) and 8 bottom screws (G510) secure the SPS™ assembly to the frame (top plate/spider).
3. Once all the screws are removed, the SPS™ assembly will slide out of the basket. Use care when removing the SPS™ assembly from the basket.

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